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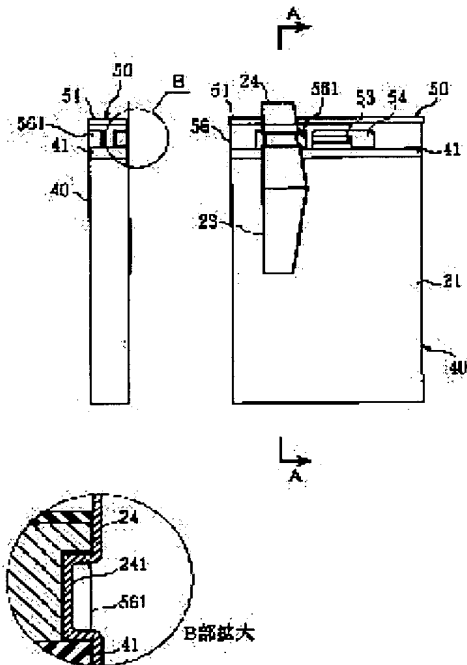
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(54) SEALED BATTERY

(57)Abstract:

PROBLEM TO BE SOLVED: To prevent any occurrence of breakage of a tab inside a battery even if the battery falls.

SOLUTION: In a sealed battery comprising: a bottomed cylindrical battery jar 60 having an opening; a spiral electrode 40 being housed inside the battery jar 60 and having a positive electrode 20 and a negative electrode 30 wound via a separator 41; a sealing cover 50 having a sealing plate 51 for sealing the opening and an insulating member disposed at the lower surface of the sealing plate 51; and a positive electrode current collecting tab 24 introduced from a core exposing portion of the positive electrode 20 positioned at the outermost periphery of the spiral electrode 40; the positive electrode current collecting tab 24, the battery jar 60 and the sealing plate 51 being welded in the state in which the tip end of the positive electrode current collecting tab 24 is sandwiched between the sealing plate 51 and an opening edge of the battery jar 60, the insulating member has a recess 561 at a portion at which the positive electrode current collecting tab 24 is introduced toward the opening of the battery jar 60, and further, the positive electrode current collecting tab 24 has a bending portion 241 intruded into the recess 561.



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